



## Material - UNS K94610

## Standard Specification for Iron Nickel Cobalt Sealing Alloys Castings

**Group - Non-Ferrous Nickel Alloys** 

Sub Group - UNS K94610 Iron Nickel Cobalt Sealing Alloys Castings

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.040 max.		
Silicon	Si %	0.200 max.		
Manganese	Mn %	0.500 max.		
Aluminium	Al %	0.100 max.	As-Cast or Annealing or Age Hardning	or Age Hardning
Magnesium	Mg %	0.100 max.		
Zirconium	Zr %	0.100 max.		
Titanium	Ti %	0.100 max.		
Copper	Cu %	0.200 max.		_
Chromium	Cr %	0.200 max.	Mechanical Properties	
Molybdenum	Mo %	0.200 max.	Tensile Strength in Mpa	520 - 860
Cobalt	Co %	17.000 min.	Yield Strength in Mpa	400 min.
Nickel	Ni %	29.000 min.	Elongation in %	27 min.
Iron	Fe %	53.000 min.	Reduction of Area in %	-
-	-	-	Hardness in HV	149 min.
-	-	-	Impact in Joule	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
12549	IS	India	Casting	
Kovar	SAE	USA	Casting	
-	-		-	
-	-	-	-	
-	-	-	-	
-	-	-	-	
-	-	-	-	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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